



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Scanned May 2 12:28

D2850-2

Job Sheet 175992



Part No: D2850-2

Job Qty: 10 ea

Part Name: End Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP B 98.12.07 Changed folio DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/8/18	0.00	0.00	Start Up Machining-1		<i>none</i> 18/04/26
100	Bandsaw	10 pcs		5/8/18	0.00	0.02	Bandsaw1		<i>none</i> 18/04/26
110	CNC Vertical Machining	10 pcs		5/9/18	0.36	7.81	HAAS1-2		<i>none</i> 18/04/28
130	QC	10 pcs		5/9/18	0.00	0.00	QC8 Machining-1		<i>none</i> 18-4-30
140	Packaging	10 pcs		5/9/18	0.00	0.00	Packaging3-1		<i>none</i> 18/05/01
150	QC21-SA	10 Ea		5/9/18	0.00	0.00	QC21		<i>none</i> 18/05/01

Part Op 100 - blanks: 3.8"
Descriptions: 110 - Machine per Folio D2850-2
140 - *** STOCK IN STEP CELL ***

DAS
21
9-89

MAY 0 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.500X01.500	6061-T6 Bar 2.50 X 1.50	3.2080 ft (.3208 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.500X01.500	3	26	0



Container No: S065609



Part: D2850-2

Job No: 175992

Serial No/Batch: S065609

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	High Float Step End Bracket	3.550inches $\pm$ 0.030	3.580 3.520		3.549
2	High Float Step End Bracket	0.189inches $\pm$ 0.010	0.199 0.179		1.150 .190
3	High Float Step End Bracket	1.720inches + 0.000 - 0.030	1.720 1.690		1.719
4	High Float Step End Bracket	0.178inches $\pm$ 0.010	0.188 0.168		.176
5	High Float Step End Bracket	0.100inches $\pm$ 0.030	0.130 0.070		.096
6	High Float Step End Bracket	30.000Degrees $\pm$ 0.500	30.500 29.500		30°
7	High Float Step End Bracket	2.150inches $\pm$ 0.030	2.180 2.120		2.149
8	High Float Step End Bracket	0.375inches $\pm$ 0.010	0.385 0.365		.371
9	High Float Step End Bracket	0.125inches $\pm$ 0.010	0.135 0.115		.123
10	High Float Step End Bracket	1.000inches $\pm$ 0.030	1.030 0.970		.998
11	High Float Step End Bracket	0.125inches $\pm$ 0.010	0.135 0.115		.126
12	High Float Step End Bracket	0.750inches $\pm$ 0.010	0.760 0.740		.751
13	High Float Step End Bracket	0.250inches $\pm$ 0.030	0.280 0.220		R .250
14	High Float Step End Bracket	0.063inches $\pm$ 0.010	0.073 0.053		R .063
15	High Float Step End Bracket	0.257inches + 0.006 - 0.001	0.263 0.256		.258
16	High Float Step End Bracket	0.600inches $\pm$ 0.010	0.610 0.590		.595

Plex 4/13/18 10:08 AM Dart.Gagnon.Michelle